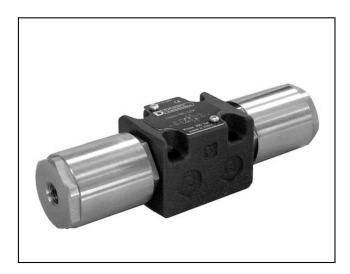
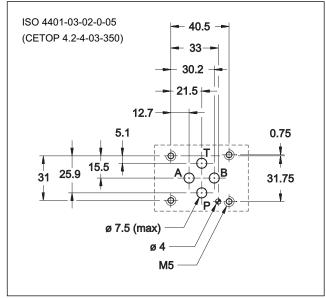
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# MOUNTING SURFACE



### PERFORMANCES (measured with mineral oil of viscosity 36cSt at 50°C)

Maximum working pressure: - P A B ports - T port	bar	350 25
Piloting pressure - min - max	bar	15 ( <b>NOTE 1</b> ) 210
Nominal flowrate	l/min	75
Ambient temperature range	°C	-20 / +50
Fluid temperature range	°C	-20 / +80
Fluid viscosity range	cSt 10 ÷ 400	
Fluid contamination degree	According to ISO 4406:1999 class 20/18/15	
Recommended viscosity	cSt	25
Mass: single operation valve double operation valve	kg	1,3 1,7

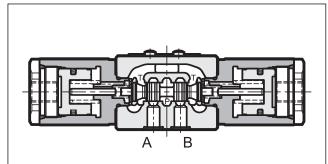
DSC3 HYDRAULICALLY OPERATED DIRECTIONAL CONTROL VALVE

**SERIES 11** 

SUBPLATE MOUNTING ISO 4401-03 (CETOP 03)

- p max (see performances table)
- **Q** nom (see performances table)

### **OPERATING PRINCIPLE**

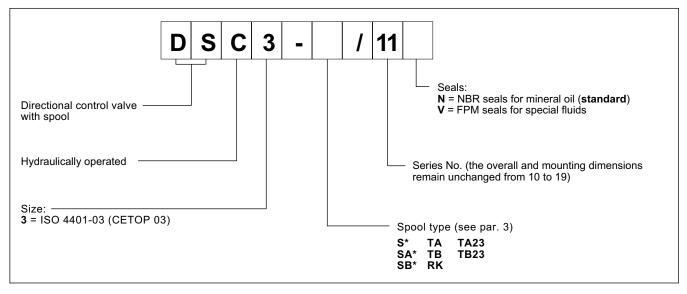


- The DSC3 are hydraulically operated directional control valves, available with 3 or 4 ways with several interchangeable spools and with mounting interface according to ISO 4401 (CETOP RP121H) standards.
- The valve body is made with high strength iron castings provided with wide internal passages in order to minimize the flow pressure drop.
- It is available with 2 or 3 positions with return spring, or with two positions with mechanical retention.

**NOTE 1**: The piloting pressure must be higher than the counterpressure on T port, of 15 bar at least: to allow the cursor reversal at middle the piloting pressure has to lower quickly at 0 bar.

The piston return spring generates a minimum backpressure of 0.5 bar on the piloting line.

# **1 - IDENTIFICATION CODE**

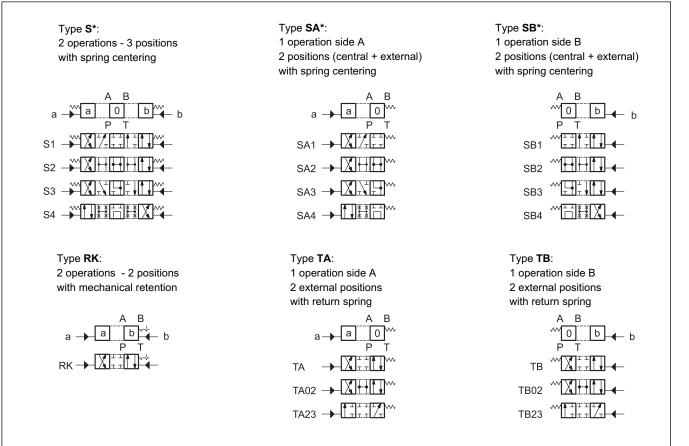


# 2 - HYDRAULIC FLUIDS

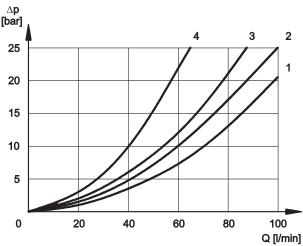
Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V).

For the use of other fluid types such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

### 3 - SPOOL TYPE



Besides the diagrams shown, which are the most frequently used, other special versions are available: consult our technical department for their identification and operating limits.



4 - PRESSURE DROPS △p-Q (values obtained with viscosity 36 cSt at 50 °C)

FLOW DIRECTION			
P→A	Р→В	A→T	B→T
CURVES ON GRAPH			
2	2	3	3
1	1	3	3
3	3	1	1
4	4	4	4
3	3	3	3
2	2	2	2
3	3		
2	2	2	2
	$\begin{array}{c} P \rightarrow A \\ \hline C \\ 2 \\ 1 \\ 3 \\ 4 \\ 3 \\ 2 \\ 3 \\ \end{array}$	P→A         P→B           CURVES C           2         2           1         1           3         3           4         4           3         3           2         2           3         3           3         3           3         3           3         3           3         3           3         3	$P \rightarrow A$ $P \rightarrow B$ $A \rightarrow T$ $C \cup R \lor ES \cup N \ GRAF$ 2         3           2         2         3           1         1         3           3         3         1           4         4         4           3         3         3           2         2         2           3         3         3           2         2         2           3         3         3           2         2         2           3         3         3

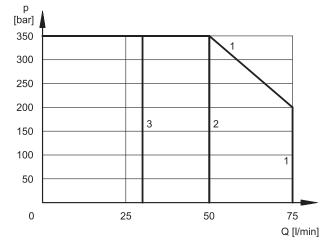
PRESSURE DROPS WITH VALVE IN ENERGIZED POSITION

### PRESSURE DROPS WITH VALVE IN DE-ENERGIZED POSITION

	FLOW DIRECTION				
SPOOL TYPE	P→A	Р→В	A→T	B→T	P→T
	CURVES ON GRAPH				
S2, SA2, SB2					2
S3, SA3, SB3			3	3	
S4, SA4, SB4					3

### **5 - OPERATING LIMITS**

The curves define the flow rate operating fields according to the valve pressure of the different versions. The values indicated in the graphs are relevant to the standard solenoid valve. The operating limits can be considerably reduced if a 4-way valve is used as 3-way valve with port A or B plugged or without flow. The values have been obtained according to ISO 6403 norm, with mineral oil viscosity 36 cSt at 50 °C and filtration according to ISO 4406:1999 class 18/16/13.



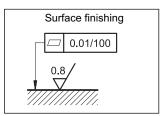
SPOOL TYPE	CURVE	
	P→A	Р→В
S1,SA1,SB1	1	1
S2, SA2, SB2	2	2
S3, SA3, SB3	1	1
S4, SA4, SB4	2	2

SPOOL TYPE	CURVE	
	P→A	Р→В
TA, TB	1	1
TA02, TB02	2	2
TA23, TB23	1	1
RK	3	3

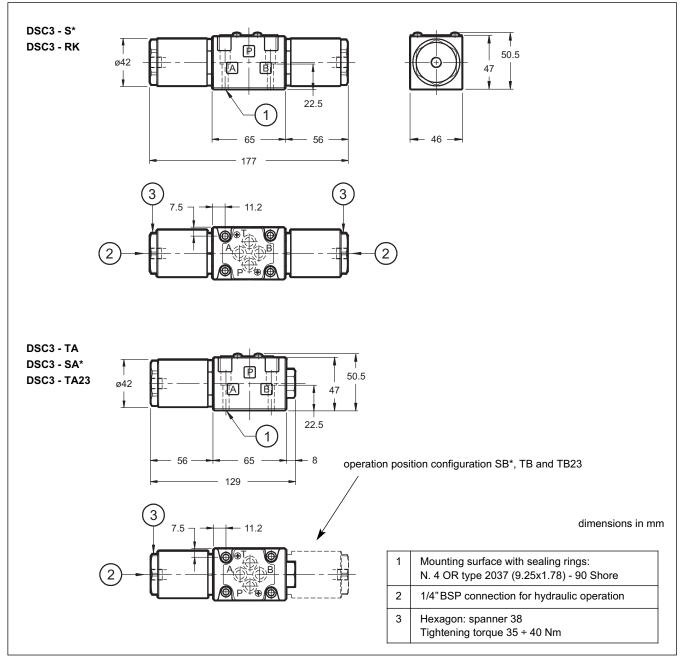
NOTE: The values indicated in the graphs are relevant to the standard valve. The operating limits can be considerably reduced if a 4-way valve is used with port A or B plugged or without flow.

### 6 - INSTALLATION

Configurations with centering and return springs can be mounted in any position; type RK valves - without springs and with mechanical detent - must be mounted with the longitudinal axis horizontal. Valve fixing is by means of screws or tie rods, with the valve mounted on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing. If the minimum values of planarity and/or smoothness are not met, fluid leakage between valve and mounting surface can easily occur.



### 7 - OVERALL AND MOUNTING DIMENSIONS



### 8 - VALVE FASTENING BOLTS

N. 4 fastening bolts SHC ISO 4762 M5x30 Tightening torque 5 Nm (bolts A 8.8)

### 9 - SUBPLATES (see cat. 51 000)

PMMD-AI3G Type with rear ports
PMMD-AL3G Type with side ports
Threading of ports P, T, A, B: 3/8" BSP



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41 630/112 ED